## **ORIGINAL RESEARCH PAPER**

# Synthesis of Mesoporous Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite for Removal of Hazardous Dye from Aqueous Media

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Received: 2018.03.22 Accepted: 2018.06.05 Published: 2018.07.30

#### **ABSTRACT**

The magnetic mesoporous  $\operatorname{Fe_3O_4}$  and  $\operatorname{Fe_3O_4}/\operatorname{Carbon}$  Nanocomposite ( $\operatorname{Fe_3O_4}/\operatorname{C}$ ) are synthesized by a facile hydrothermal method in one-step and are used for methylene blue dye removal. Nanomaterials are characterized by field-emission scanning electron microscope (FE-SEM), transition electron microscopy (TEM), energy dispersive X-ray spectrometry (EDX), X-ray diffraction (XRD), Fourier transform infrared spectroscopy (FT-IR) and Vibrating sample magnetometry (VSM). The specific surface area of the samples and mean pore diameter were measured via Brunauer–Emmett–Teller (BET) surface area measurement technique. To improve the adsorption performance some important parameters affecting dye removal are optimized. Maximum capacity for methylene blue (MB) adsorption on to  $\operatorname{Fe_3O_4}$  and  $\operatorname{Fe_3O_4}/\operatorname{C}$  Nanocomposite is 169.5 and 208.33 mg.  $\operatorname{g^1}$ , respectively, which compared to some same recent reports, has a better adsorption capacity. Thermodynamic parameters ( $\Delta G^\circ$ ,  $\Delta H^\circ$  and  $\Delta S^\circ$ ) were calculated and the result showed a spontaneous, endothermic and increase in randomness for dye adsorption. The obtained data has the best fitting with Langmuir isotherm and the kinetic analysis has the best fit by pseudo-second order model.

**Keywords:** Adsorption, Environmental, Fe<sub>3</sub>O<sub>3</sub>/C Nanocomposite, Kinetic Study, Methylene Blue

#### How to cite this article

Khoshsang H, Ghaffarinejad A, Kazemi, H, Jabarian, S. Synthesis of Mesoporous  $Fe_3O_4$  and  $Fe_3O_4/C$  Nanocamposite for Removal of Hazardous Dye from Aqueous Media. J. Water Environ. Nanotechnol., 2018; 3(3): 191-206. DOI: 10.22090/jwent.2018.03.001

## INTRODUCTION

In recent years, the environmental crisis is a great challenge to human life. One of the examples is dyes that are one important and basic pollutants in water pollution. There are over 100,000 dyes as commercially in the world with more than  $7\times10^5$  tons of dyestuff produced every year worldwide and used extensively in textile dyeing and printing industries. About 15% of the total dyes from various textile and other industries get discharged in wastewater causing extensive pollution [1-4]. The presence of low amounts of dyes in water (less than 1 mg. L-1 for some dyes) is highly visible and

The harmful of MB dye for humans can be noted as follows; if it can be leading to shortness of breath, produces a burning sensation, vomiting, and gastritis or a great amount of it causes chest pain, headache, sweating too much, painful micturition. And so, it causes heart rate, shock, cyanosis, and jaundice, in humans [8, 9]. Hence, the presence of

undesirable for humans, animals, and plants, that at long run lead to dangerous disease like genetic mutations and cancer in living organisms. One of the dyes is methylene blue, which is a heterocyclic aromatic compound and is used in the textile industry such as textile, paper, and leather [5-7].

MB in water is hazardous and its elimination from wastewaters is necessary.

There are various methods for dye removal from wastewaters, including adsorption, membrane filtration, electrochemical treatment, photocatalytic decomposition, advanced oxidation processes, coagulation, flocculation, treatment with ozone and chemical & biological process [10-12] Among these methods, adsorption is the most effective technique, which some of its advantages are easy to use, low cost and often recoverable for further use [13, 14].

Magnetite (Fe<sub>3</sub>O<sub>4</sub>) and its composites have been widely synthesized and is a suitable case for removal of dye from waste, the advantage of this material are privileged magnetic properties, chemical stability, nontoxic synthesis, biocompatibility, economic, facile separation from the aqueous solution rather than others sorbents also helping to dye adsorption and increasing efficiently is other role of Fe<sub>3</sub>O<sub>4</sub> nanoparticles [15, 16]. There are different methods for the synthesis of magnetic particles (Fe<sub>3</sub>O<sub>4</sub>) Such as co-precipitation[17, 18], mechanochemical [19], microwave [20], hydrothermal [21], ball mill [22] and combustion, with using a variety of precursors. For example, Cornelia Pa curariu and coworkers synthesized Fe<sub>3</sub>O<sub>4</sub> nanoparticles (NPs )with combustion method and used for MB removal [23]. Also, magnetic separation of carbon nano-adsorbents has been reported recently and have been proven effective. For example, Datta et al used Fe<sub>3</sub>O<sub>4</sub>/ activated carbon (AC) for adsorption of nicotinic acid from aqueous [24]. Cazetta and coworkers used magnetic activated carbon (MAC) derived from biomass waste for toxic dye removal [25]. In another study, Kakavandi et al. synthesized Fe<sub>3</sub>O<sub>4</sub>/AC magnetic nanoparticles for the removal of aniline from aqueous solution [26]. Du et al. applied the carbon/ Fe<sub>3</sub>O<sub>4</sub> nanoparticle as an adsorbent for methyl orange removal [27].In another study Kong et al synthesized Fe<sub>3</sub>O<sub>4</sub>/C nanoparticles in two steps with glucose as a carbon source and used for organic dyes removal (MB, Cresol red and Congo red) from aqueous solution [28]. In another work, Luo et al. synthesized B-Fe<sub>2</sub>O<sub>4</sub>/C core-shell composites with a particles size of 500 nm, by using of sodium gluconate as a shell of Fe<sub>3</sub>O<sub>4</sub> for dye removal [29] and so phenol removal by MAC prepared through physicochemical activation [30]. Also, some papers report adsorptive removal

of malachite green and Rhodamine B dyes [31], Acid Yellow dye [32] and As(III) and As(V) [33] as a heterogeneous catalyst for Fenton oxidation of tetracycline [34] and other applications in supercapacitors [35-37].

Cellulose is a cheap material and so is abundant and available in nature. For this reason, in this study, it was used as a carbon source for the synthesis of the Fe $_3$ O $_4$ /C nanocomposite. In the present work, mesoporous Fe $_3$ O $_4$ /C and Fe $_3$ O $_4$ nanomaterials were synthesized by facile and one-pot hydrothermal method. The proposed sorbent was used for dye removal from water solutions, which its adsorption capacity compared to same sorbents was considerably improved.

#### **EXPERIMENTAL SECTION**

Chemicals

Sodium metaperiodate, microcrystal cellulose (MCC) powder, LiCl, (FeCl<sub>3</sub>.6H<sub>2</sub>O), (FeCl<sub>2</sub>.4H<sub>2</sub>O), KCl, NaCl, Ca (NO<sub>3</sub>)<sub>2</sub>, Mg (NO<sub>3</sub>)<sub>2</sub> and MB (Scheme 1) were purchased from Merck. All chemicals were analytical grade and were used without any purifications, and all the aqueous solutions were prepared with deionized (DI) water.

Synthesis of Magnetic Nps

In brief, 1.44 g of FeCl<sub>3</sub>·6H<sub>2</sub>O and 0.69 g of FeCl<sub>2</sub>·4H<sub>2</sub>O (with 1:1.5 molar ratio) were simultaneously added in a deoxygenated 60 mL alkaline solution (0.2 M NaOH) with vigorous stirring under an Ar gas flow. Mix up the solution for a few minutes and then sealed by autoclave and placed in an oven at 160 °C for 10 h. The product was a black precipitate, then it is separated by a magnet and washed with DI water and ethanol, and was dried at 60 °C for 12 h in a vacuum oven.

Synthesis of 2, 3-Dialdehyde Cellulose

Oxidation of the cellulose (MCC) by a chemical reaction was conducted with the following instruction, 2 g of cellulose powder, 200 mL of deionized water, 1 g LiCl and 2 g sodium metaperiodate were added to a beaker respectively. The pH of the mixture was adjusted to acidic pH,

$$H_3C$$
 $N$ 
 $CH_3$ 
 $CH_3$ 
 $CH_3$ 
 $CH_3$ 

Scheme 1. Chemical structure of MB

and then placed in a dark (to avoid periodate decomposition) and closed vessel at 55 °C was stirred gently for 2-3 h. During this period cellulose is oxidized to 2,3-dialdehyde cellulose (2,3- DAC) (Fig. 1) and this product was filtered with a funnel and then washed with DI water to remove iodine-containing compounds and at the end dried in vacuum oven at 50 °C for 10 h. 2,3-DAC was used for the preparation of Fe<sub>3</sub>O<sub>4</sub>/C.

## Synthesis of Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite

0.5 g NaOH was dissolved in 60 mL DI water and 2, 3-DAC obtained from the previous step was stirred and dissolved in this solution to obtain a homogeneous solution. After this, for oxygen removal, Ar inert gas was purged in the solution, and then 0.15 g of FeCl<sub>2</sub>.4H<sub>2</sub>O and 0.28 g of FeCl<sub>3</sub>.6H<sub>2</sub>O were added to this solution and mixed for 1 h. Similar to the preparation of Fe<sub>3</sub>O<sub>4</sub> NPs the mixture was heated in a Teflon-sealed autoclave in the same conditions preparation of Fe<sub>3</sub>O<sub>4</sub>. The magnetic materials were collected by a magnet and washed for several times with DI water and ethanol. The final material was dried in an oven with vacuum conditions at 60 °C.

## Apparatus

The synthesized materials were characterized by different techniques. Morphology of adsorbent was studied by the FE-SEM model of Hitachi S-4160 operating at 30 kV and TESCAN, Mira III LMU, Czech Republic at 15 KV and TEM images were taken with a model of Zeiss-EM10C (Germany) at 100 KV. FT-IR spectra were obtained by Shimadzu FTIR 8400S spectrometer (Japan). FE-SEM with energy dispersive X-ray spectroscopy (FESEM/ EDX, TESCAN, Mira II LMU, Czech Republic) was used for the elemental analysis. XRD patterns were obtained in  $2\theta$  between 10 to 80° with a Philips-PW 1800 diffractometer, which was equipped with Cu-K $\alpha$  irradiation ( $\lambda = 0.1524$  nm) source. Specific surface area measurements were performed a standard Brunauer-Emmett-Teller using (BET) apparatus (ASAP 2020, micromeritics,

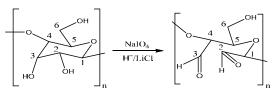


Fig. 1: Oxidation of cellulose (MCC) by sodium metaperiodate

USA). Adsorption was carried out at a liquid  $\rm N_2$  temperature at 77 K. Magnetic properties was measured by vibrating sample magnetometry (VSM) analysis (Lakeshore 7410, USA). UV-Vis spectra were obtained with a Shimadzu UV-Visible spectrophotometer model UV-mini 1240 (Japan).

### RESULTS AND DISCUSSION

Morphology of Nano Sorbent

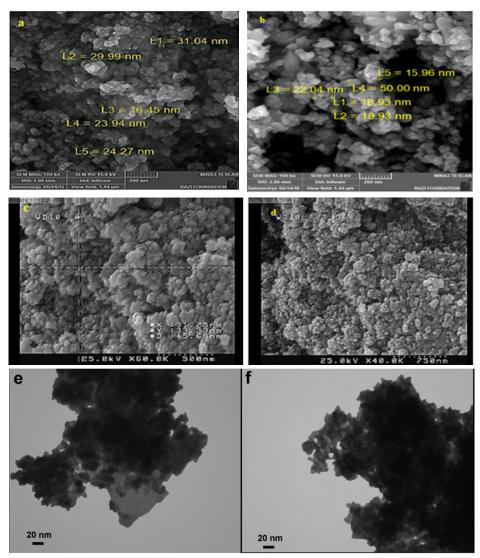
The morphology of Fe $_3$ O $_4$  and Fe $_3$ O $_4$ /C nanomaterials was studied by FE-SEM. Fig. 2 (a-d) illustrates images of these particles with different magnifications. As this Figure shows the Fe $_3$ O $_4$  and Fe $_3$ O $_4$ /C Nanocomposite are almost cubic and spherical. The TEM images (Fig. 2 (e, f)) obviously show the Fe $_3$ O $_4$  NPs over carbon structure. With regard to these images, clearly seen that particles size is nanoscale especially in TEM images that size of magnetic nanoparticles is almost 10 nm.

## Elemental Analysis

Elemental analysis of the nanomaterials was performed by EDX. Presence of iron, oxygen, and carbon can be observed clearly in the EDX spectrum (Fig. 3). It reveals that the iron is from magnetic Fe<sub>3</sub>O<sub>4</sub>, the carbon source is from 2,3-DAC and the source of oxygen is related to both samples (Fe<sub>3</sub>O<sub>4</sub> and 2, 3-DAC together).

# FT-IR Studies

Fig. 4 shows the FT-IR spectra of Fe<sub>3</sub>O<sub>4</sub> microcrystal cellulose (MCC) powder, 2, 3 -DAC and Fe<sub>3</sub>O<sub>4</sub>/C nanocomposite. The bands around 1054 cm<sup>-1</sup> are related to the C-O stretching vibrations. A small peak near of 2930 cm<sup>-1</sup> is observed, which illustrates the existence of C-H bonds. In 2,3-DAC the presence of C=O is indicated by the peak at 1737 cm<sup>-1</sup> and so in 1640 cm<sup>-1</sup> for Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite, and two small peaks about 2850-2950 cm<sup>-1</sup> are attributed to C-H bonds connected to the carbonyl group. Characteristic bands of Fe-O at 590 cm<sup>-1</sup> is observed in Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/C spectra (Fig. 4a, b). A broad peak almost in 3400 cm<sup>-1</sup> in three samples are assigned to hydroxyl groups [38-40]. A little shift in the position of C=O, C-H and C-O peaks in Fe<sub>3</sub>O<sub>4</sub>/C sample compared to 2, 3-DAC sample is seen. This shift may be related to the link between C=O, C-H and C-O groups with a Fe<sub>3</sub>O<sub>4</sub> structure that decreases the frequency and energy of functional groups bonds and according to the E=hcλ<sup>-1</sup>formula the wave number shifts to lower quantities.



 $Fig.\ 2: FE-SEM\ images\ of\ Fe_3O_4/C\ Nanocomposite\ (c,d)\ and\ TEM\ images\ of\ Fe_3O_4/C\ Nanocomposite\ (e,f)$ 

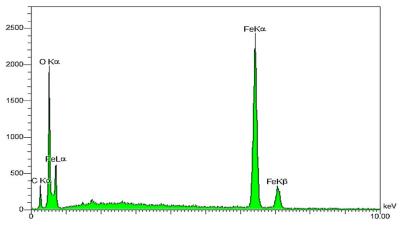


Fig. 3: EDX spectrum of the  $\mathrm{Fe_3O_4/C}$  nanocomposite.

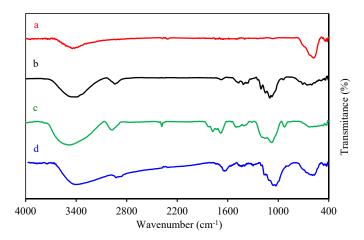


Fig. 4: FT-IR spectra of Fe<sub>3</sub>O<sub>4</sub> (a), MCC powder (b), 2, 3-DAC (c) and Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite (d)

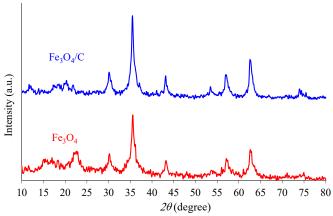


Fig. 5: XRD patterns of Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite and Fe<sub>3</sub>O<sub>4</sub> NPs

## XRD Patterns

Fig. 5 shows the XRD patterns of Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite and Fe<sub>3</sub>O<sub>4</sub> NPs. The position of all diffraction peaks at  $2\theta$  = 75.09, 62.62, 57.02, 53.49, 43.12, 35.48, 30.12 and 18.31° corresponding to (6 2 2), (4 4 0), (5 1 1), (4 2 2), (4 0 0), (3 1 1), (2 0 0) and (1 1 1) of the crystal planes that was indexed to Fe<sub>3</sub>O<sub>4</sub> (JCPDS card number 88-0866). The obvious peak between  $2\theta$  = 20 to 25° belongs to the carbon structure in Fe<sub>3</sub>O<sub>4</sub>/C sample.

Because in this study the magnetic crystallites are smaller than 100 nm, the Scherer equation (Eq. 1) can be used for determining and estimating the crystal size.

$$\tau = \frac{k \lambda}{\beta \cos \theta} \tag{1}$$

Where *t* is the mean size of the ordered (crystalline) domains, which perhaps smaller or

equal to the crystal size; k is a shape factor and is a dimensionless quantity and its value is almost 0.9; l is the X-ray wavelength (here  $\lambda=0.154056$  nm); b is the line broadening at half the maximum intensity (FWHM), after the instrumental line broadening was subtracted, its unit must be in radians, and q is the Bragg angle in degree. The peak with more intensity ( $2\theta=35.48^{\circ}$ ) was selected for crystallite size measurements by Scherer equation, and the average particle size of Fe<sub>3</sub>O<sub>4</sub> NPs and Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite were 11.9 and 12.9 nm, respectively.

### VSM Study

Magnetic NPs was characterized by VSM for determination of magnetic property at room temperature (Fig. 6). The saturation magnetization for Fe<sub>3</sub>O<sub>4</sub> NPs is found to be 39.88 emu. g<sup>-1</sup> and for Fe<sub>3</sub>O<sub>4</sub>/C is about 14.15 emu. g<sup>-1</sup>. The obtained

magnetic NPs has a good magnetic potential and could be separated easily from a water solution by a magnet.

# $N_{2}$ Adsorption/Desorption (BET)

The N<sub>2</sub> adsorption-desorption isotherms curves of Fe<sub>3</sub>O<sub>4</sub>/NPs and Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite was

measured at 77 K (Fig. 7a). It is observed that the decrease in the values of surface area for  ${\rm Fe_3O_4}$  NPs than  ${\rm Fe_3O_4}/{\rm C}$  Nanocomposite and so loop hysteresis is seen in curves, which indicates samples have mesoporous structure. The measured BET surface areas of the  ${\rm Fe_3O_4}$  NPs and  ${\rm Fe_3O_4}/{\rm C}$  Nanocomposite were 7.08 and 26.13 m². g⁻¹, respectively.

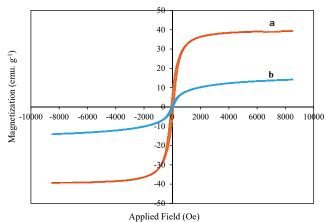


Fig. 6: Magnetization curve of Fe<sub>3</sub>O<sub>4</sub> (a) and Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite (b)

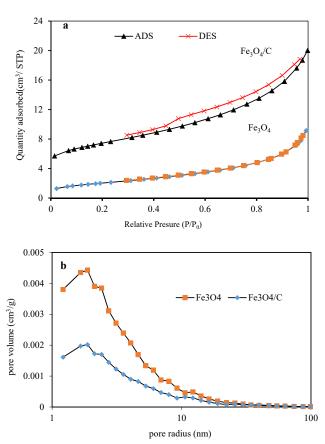


Fig. 7: N<sub>2</sub> adsorption-desorption isotherms (a) and BJH pore-size distribution curves (b)

The pore size distributions obtained from the Barret–Joyner–Halenda (BJH) analysis (Fig. 7b) shows narrow and intensity peaks in the pore size distribution curve that appear in a range of 1 to 10 nm and so indicative a uniform distribution. The total pore volume of the Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/C are 0.013 and 0.023 cm³. g¹, respectively and the average of the pore size distribution for Fe<sub>3</sub>O<sub>4</sub>NPs is 7.85 and for the Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite sample is 4.613 nm. The value of the pore diameter indicates that Fe<sub>3</sub>O<sub>4</sub>/C and Fe<sub>3</sub>O<sub>4</sub> are mesoporous materials.

## MB Dye Removal Studies

In this work, MB was specified by a UV-spectrophotometer at  $\lambda_{max} = 664$  nm. The removal percent and adsorption capacity  $q_e$  (mg. g<sup>-1</sup>) were obtained by the following equations:

$$q_e = \frac{(C_0 - C_e)}{m} \tag{2}$$

$$Removal(\%) = \frac{(C_0 - C_e)}{C_0} \times 100$$
 (3)  
Where,  $q_e$  is the adsorption capacity (mg. g<sup>-1</sup>),

Where,  $q_e$  is the adsorption capacity (mg. g<sup>-1</sup>),  $C_e$  (mg. L<sup>-1</sup>) and  $C_o$  (mg. L<sup>-1</sup>) is the equilibrium and initial concentrations of MB (mg. L<sup>-1</sup>), respectively, and m (g) is the adsorbent dosage.

For optimization of dye removal conditions, the effect of some important parameters was studied by one at a time method. In all experiments, during the adsorption process, the mixture of adsorbent and dye solutions were shaken by 200 rpm speed.

## Effect of adsorbent dosage

For investigating the effect of the required adsorbent amount, different amounts of Fe<sub>3</sub>O<sub>4</sub>/C nano-adsorbent in the range of 5 to 20 mg were added to 30 mL of 30 mg. L<sup>-1</sup> MB solutions. The results of these experiments are illustrated in Fig. 8. As this Figure shows by increasing the amount of adsorbent, the adsorption sites increase and

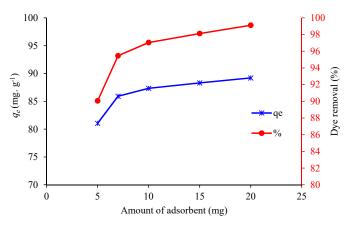


Fig. 8: Effect of adsorbent dosage on MB dye adsorption by Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite (C<sub>0</sub> = 30 mg. L<sup>-1</sup>)

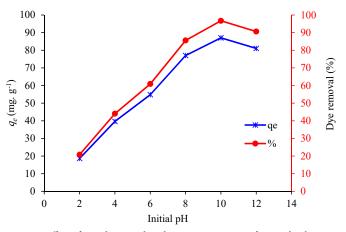


Fig. 9: Effect of initial pH on the adsorption capacities of nanoadsorbent (Fe<sub>3</sub>O<sub>4</sub>/C) for MB. (C<sub>0</sub> = 30 mg.  $\rm L^{-1}$ , solution volume = 30 mL)

consequently the dye removal percent and  $q_{\rm e}$  increase, and in amounts greater than 10 mg of adsorbent these values remain almost constant, which likely the saturation of the adsorbent activated sites. So, for the rest of the experiments, 10 mg of adsorbent was used for dye removal.

### Effect of Initial Ph

One of the most influential factors on dye removal is the pH of the solution, which influences on the properties of adsorption and self-adsorption. In this experiment, while  $C_o$  was kept at 30 mg.  $\rm L^{-1}$ , the pH was changed (2 - 12 (using 0.1 M NaOH and 0.1 M HCl solutions. Fig. 9. shows the change of  $q_e$  and dye removal with pH increasing. As the Figure shows the best result is obtained at pH = 10. In alkaline solutions, the adsorbent has a negative charge and MB has a positive charge. Therefore, their attractive interaction is stronger. Very low adsorption capacity at acidic pHs implied that  $\rm Fe_3O_4/C$  nano adsorbent could be renewable at low pH values.

## Effect of Ionic Strength

Effect of ionic strength on pollution removal is an important parameter. Because dye wastewater contains various metal ions and salts and presence of this ions cause to increasing of ionic strength. In this study, the influence of four common metal ions (Na+, K+, Ca2+, Mg2+) with a concentration of 0.01 M in 30 mL dye solution with pH = 10 was investigated. Fig. 10. shows that salts and metal ions might be adsorbed on Fe<sub>3</sub>O<sub>4</sub>/C magnetic nanoadsorbent as a competitor, leading to decrease of adsorption capacity, which this decrease is more significant for ions with two positive charges (Ca2+ and Mg2+). According to the negative charge of adsorbent, the attraction of more positive charges to it is stronger. The interfering effect of Mg<sup>2+</sup> can be eliminated by setting pH at higher amounts (pH > 10) because the magnesium ions precipitate at pH > 10.

### Influence of Contact Time

The effect of contact time on the MB adsorption was tested to determine equilibrium time for the adsorption process. For this reason, 10 mg of adsorbent was added in 30 mL solution of 30 mg.

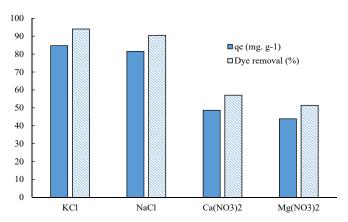


Fig. 10: Effect of various salt on MB adsorption by  $Fe_3O_4/C$  Nanocomposite ( $C_0 = 30$  mg. L<sup>-1</sup>, solution volume = 30 mL)

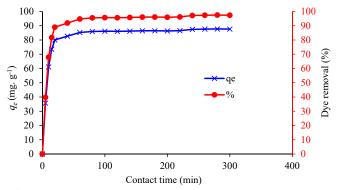


Fig. 11: Effect of contact time on MB adsorption by  $Fe_3O_4/C$  ( $C_0 = 30$  mg.  $L^{-1}$ , solution volume = 30 mL)

 $\rm L^{-1}\,MB$  and the solution was shacked with 200 rpm for various contact time (up to 300 min). Fig. 11 shows the result of this experiment. It is observed that with increasing contact time, adsorption of MB increases, but after time about 60 min  $q_e$  and dye removal remain almost constant. So, this time was used as adsorption time for the rest of the experiments.

#### Effect of Temperature

Fig. 12 shows the effect of temperature on dye adsorption by two nano-adsorbents (Fe $_3$ O $_4$  and Fe $_3$ O $_4$ /C). Experiments were carried out at different temperatures (25, 35, 45, 55, and 65 °C), all other parameters in the experiment were kept constant (dosage: 10 mg, dye concentration: 70 mg L $^{-1}$  and pH=10). Results show that by increasing temperature the adsorption capacity of

MB increases may be due to an acceleration in the mobility of the MB molecules and consequently enhancement of its interaction with the active sites of the nano-adsorbent surface.

#### Effect of Initial Dye Concentration

The effect of initial MB concentration on its removal by Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/C nano-adsorbent was investigated in the concentrations between 20 to 100 mg. L<sup>-1</sup> (Fig. 13). The result shows that when the initial concentration of MB increases, dye removal percent decreases, which perhaps be due to the saturation of the adsorption sites on the adsorbent surface. On the other hand, with increasing dye concentration, adsorption capacity increases, because at higher concentrations the adsorption equilibrium (MB + Sorbent « MB-Sorbent) moves to the right. Fig. 14 shows a photograph of the

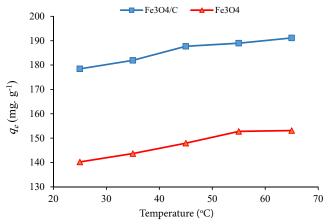


Fig. 12: Effect of temperature on dye adsorption (experimental conditions: dosage = 10 mg at pH =10, volume of solution = 30 mL, dye concentration = 70 mg. L $^{-1}$ )

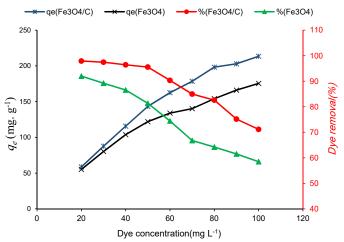


Fig. 13: Effect of dye concentration on the removal of MB

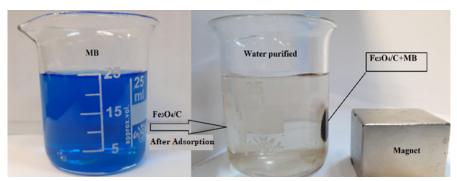


Fig. 14: Photograph of MB adsorption with Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite and separation of nano-adsorbent by an external magnet

dye adsorption by Fe<sub>3</sub>O<sub>4</sub>/C nano sorbent. In this experiment, the nanospheres were dispersed in the dye solution, and after some minutes MB was adsorbed and magnetic NPs were separated easily by an external magnet.

## Adsorption Isotherm Study

Equilibrium adsorption in this research was done by 30 mL solutions containing dye with different initial concentrations (20 to 100 mg. L<sup>-1</sup>) with 10 mg of nano-adsorbent for a period of 180 min.

Adsorption isotherm is one of the significant parameters in the adsorption process. In the present study, three available and major models (Langmuir, Freundlich, and Temkin) were studied to describe the adsorption equilibrium. Langmuir adsorption isotherm has the most application in adsorbing pollutants from the aqueous solutions. If experimental results fitted with Langmuir isotherm model it reveals that dye adsorption on the adsorbent has been done as a monolayer with uniform distribution on active sites of the outer surface of the adsorbent [41, 42] and there isn't any interaction between the dye molecules. In this model, a linear relation is between  $1/q_e$  and  $1/C_e$  as the following equation:

$$\frac{1}{q_e} = \frac{1}{q_m} + \frac{1}{bq_m C_e} \tag{4}$$

Which  $C_e$  is the concentration of dye in

equilibrium conditions (mg.  $L^{-1}$ ),  $q_e$  is the adsorbed value of dye at equilibrium concentration (mg.  $g^{-1}$ ),  $q_m$  is the maximum capacity as monolayer adsorption on adsorbent (mg.  $g^{-1}$ ), and b is the Langmuir constant that depends on the adsorption energy (L.  $mg^{-1}$ ).

 $R_L$  is an important factor, specifies adsorption shape that defined in equation (5) with details (Table 1). In this formula,  $K_L$  (L.  $\mathrm{mg}^{-1}$ ) and  $C_o$  ( $\mathrm{mg}$ .  $\mathrm{L}^{-1}$ ) are Langmuir isotherm constant and initial dye concentration, respectively.

Calculation of  $R_L$  values on to  $\text{Fe}_3\text{O}_4/\text{C}$ Nanocomposite and  $\text{Fe}_3\text{O}_4$  NPs show that  $0 < R_L > 1$ , so adsorption occurs normally and it is a favorable adsorption for two nano-adsorbent (Table 1) [43].

$$R_L = \frac{1}{[1 + K_l C_0]} \tag{5}$$

Freundlich model is used to describe a heterogeneous adsorption process, and the amount of materials that are adsorbed is not limited to a monolayer adsorption, which describes the reversible adsorption process [44]. In the Freundlich model a linear relation is between  $\ln q_e$  and  $\ln C_e$  (equation 6):

$$lnq_e = lnK_f + \frac{1}{n}lnC_e \tag{6}$$

In this equation,  $K_f$  and n are the Freundlich constants which are related to the system's characteristics.

In Temkin model, it is assumed that the heat of

Table 1: R<sub>L</sub> values for determination of the nature of dye adsorption

| R <sub>L</sub> value | Nature of dye adsorption  |
|----------------------|---|
| $R_L > 1$            | Unfavorable (desorption occurs in during the adsorption process)        |
| $R_L=1$              | Linear (isotherm is totally a straight line)                            |
| $0 < R_L > 1$        | Favourable (process adsorption occurs normally under tested conditions) |
| $R_L=0$              | Irreversible (adsorption is still too strong)                           |

adsorption increases linearly with coverage due to adsorbent–adsorbate interactions [45]. It is expressed linearly as equation (7):

$$q_e = BlnA + BlnC_e \tag{7}$$

Where A is the equilibrium binding constant (L. mg<sup>-1</sup>) in accordance with the constant B (B = RT/b) and maximum binding energy is the Temkin isotherm energy that is related to the heat of adsorption. R is the gas constant (8.314 J. mol<sup>-1</sup>. K<sup>-1</sup>), T is the absolute temperature (K), and b is a constant (adsorption enthalpy). Fig. 15 shows the plots of three isotherms (Langmuir, Freundlich, and Temkin) for the MB adsorption on to nanoadsorbent and the related values of parameters and constants for these isotherms are presented in Table 2. As the results show, the obtained data better fitted to a Langmuir isotherm (for Fe<sub>3</sub>O<sub>4</sub>,  $R^2$  = 0.9902 and Fe<sub>3</sub>O<sub>4</sub>/C,  $R^2$  = 0.9962) compared to the other isotherms (Freundlich and Temkin).

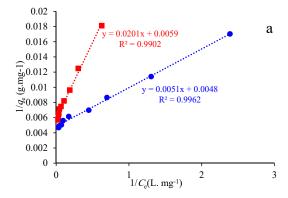
#### Thermodynamic and Mechanistic Studies

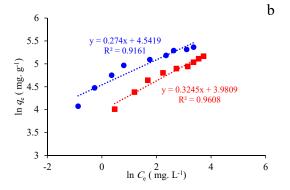
For the study of the nature and spontaneity of dye adsorption process, the thermodynamic parameters were investigated, they include energy change ( $\Delta G^{\circ}$ ), enthalpy change ( $\Delta H^{\circ}$ ), and entropy change ( $\Delta S^{\circ}$ ) were mentioned in the following equations (8, 9, 10). The values of  $\Delta H^{\circ}$  and  $\Delta S^{\circ}$  were calculated from the slope and intercept of the plot  $\ln K_{\rm d}$  vs. 1/T.

$$K_d = \frac{q_e}{C_e} \tag{8}$$

$$\ln K_d = \frac{\Delta S^{\circ}}{R} - \frac{\Delta H^{\circ}}{RT} \tag{9}$$

$$\Delta G^{\circ} = -RT \ln K_d \tag{10}$$





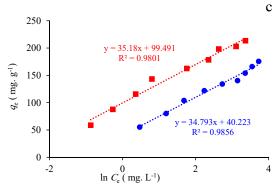


Fig.15: Langmuir (a), Freundlich (b) and Temkin (c) adsorption isotherms for MB adsorption on Fe<sub>3</sub>O<sub>4</sub>(■) and Fe<sub>3</sub>O<sub>4</sub>/C (●) at 298 K

Table 2: Langmuir, Freundlich and Temkin parameters for MB adsorption on Fe<sub>3</sub>O<sub>4</sub>(a) and Fe<sub>3</sub>O<sub>4</sub>/C (b) at 298 K

| Model               | Parameters   | Value    |          |  |
|---------------------|--|----------|----------|--|
|                     | q <sub>e</sub> (mg. g <sup>-1</sup> )                          | 169.50 a | 208.33 в |  |
| Langmuir isotherm   | b (L.mg <sup>-1</sup> )  | 0.29     | 0.94     |  |
|                     | $R_{ m L}$   | 0.254    | 0.096    |  |
|                     | $R^2$  | 0.990    | 0.996    |  |
|                     | $K_{\rm f}$ [(mg. g <sup>-1</sup> ) (L)] /mg) <sup>1/n</sup> ] | 93.86    | 53.56    |  |
| Freundlich isotherm | n  | 3.64     | 3.08     |  |
|                     | $R^2$  | 0.960    | 0.916    |  |
|                     | $K_{ m T}$   | 3.177    | 16.91    |  |
| Temkin isotherm     | $b_{\mathrm{T}}$   | 71.24    | 70.46    |  |
|                     | $R^2$  | 0.985    | 0.980    |  |

Where  $K_{\rm d}$  is the equilibrium constant, R (8.314 J mol<sup>-1</sup> K<sup>-1</sup>) is the universal gas constant, T (K) is the absolute temperature,  $q_{\rm e}$  (mg g<sup>-1</sup>) is the amount of adsorbate adsorbed at equilibrium and  $C_{\rm e}$  (mg L<sup>-1</sup>) is the equilibrium concentration. The value of Gibbs free energy ( $\Delta G^{\rm o}$ ) was calculated by Eq. (10) [46]. The results of these calculations are presented in Table 3.

For two adsorbents negative values of  $\Delta G^{\circ}$  shows the dye adsorption is a spontaneous and feasibility process. Positive values of  $\Delta S^{\circ}$  shows the increase in randomness at the solid-solution interface during the MB adsorption process. The values of enthalpy for dye adsorption ( $\Delta H^{\circ}$ ) is positive that shows the endothermic nature of the adsorption process. This value for  $Fe_3O_4$  and  $Fe_3O_4/C$  is 7.05 and 12.65 respectively, which are less than 40 kJ. mol-1 and indicates the adsorption of MB onto magnetic adsorbent is physisorption [47]. With regard to the functional groups in the nano-adsorbent (C-O, OH, C=O), and functional groups in MB (N-R, S-R), an attractive link by hydrogen bonding and Van der Waals interactions is possible, and with the presence of the positive charge on methylene blue there is also the possibility of creating an electrostatic bond.

## Kinetic Studies

Adsorption kinetic models are used for determination of the mechanisms controlling the dyes adsorption from an aqueous solution. In this study, two

kinetic models were adopted to match the obtained data from experimental. The first adopted method is a Lagergren pseudo-first-order [48]], which is used widely and explained by the following formula:

$$\frac{dq_t}{dt} = k_1(q_e - q_t) \tag{11}$$

In equation (11)  $q_t$  is the adsorption capacity (mg.  $g^{-1}$ ) at time t and  $k_t$  is the rate constant for pseudo-first order model (min<sup>-1</sup>). Integrating this equation generates the equation (12), that  $k_t$  and  $q_t$  are achieved by drawing the  $\ln (q_t - q_t)$  vs. t

$$\ln(q_e - q_t) = \ln q_e - \frac{k_1 t}{2.303} \tag{12}$$

The second model is a pseudo-second-order kinetic, presented as:

$$\frac{dq_t}{dt} = k_2(q_e - q_t)^2 \tag{13}$$

Where,  $k_2$  is the rate constant of pseudo-secondorder equation (g. mg<sup>-1</sup>. min<sup>-1</sup>) and for the other parameters, they have their usual meanings. In this model, it is assumed that the rate of concentration change moment over time is directly proportional to the difference in saturation concentration and moment saturation concentration [49, 50]. Assuming  $q_t = 0$  at t = 0 integration of the equation (14) gives the following equation:

Table 3: Thermodynamics parameters for adsorption of MB on to magnetic nano-adsorbents

| Adsorbent                         | Dye concentration      | $\Delta H^{\circ}$       | $\Delta S^{\circ}$                        | ΔG° (kJ. | mol <sup>-1</sup> ) at | different t | temperatu | res (°C) |
|-----------------------------------|------------------------|--------------------------|---|----------|------------------------|-------------|-----------|----------|
|                                   | (mg. L <sup>-1</sup> ) | (kJ. mol <sup>-1</sup> ) | (J. mol <sup>-1</sup> . K <sup>-1</sup> ) | 25 °C    | 35                     | 45          | 55        | 65       |
| $Fe_3O_4$                         | 70                     | 6.66                     | 37.29                                     | -4.45    | -4.79                  | -5.20       | -5.67     | -5.87    |
| Fe <sub>3</sub> O <sub>4</sub> /C | 70                     | 12.55                    | 65.70                                     | -7.01    | -7.60                  | -8.53       | -8.98     | -9.59    |

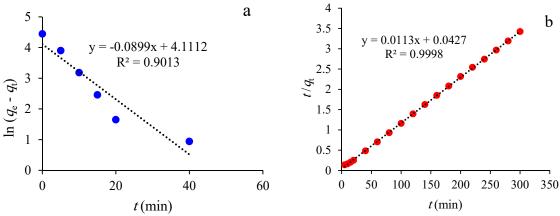


Fig. 16: Pseudo-first-order (a) and pseudo-second-order (b) MB adsorption plots on Fe<sub>3</sub>O<sub>4</sub>/C

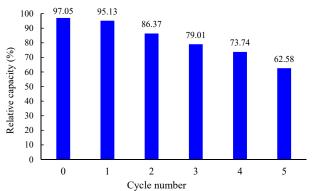


Fig. 17: Regeneration of Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite

Table 4: Kinetic data for the MB adsorption on Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite

| Kinetic model       | Parameters                                  |  |  |
|---------------------|---|--|--|
|                     | $R^2 = 0.9013$                              |  |  |
| Pseudo-first order  | $k_1 \text{ (min}^{-1}) = 0.2070$           |  |  |
|                     | $q_e (mg. g^{-1}) = 61.01$                  |  |  |
|                     | $R^2 = 0.9998$                              |  |  |
| Pseudo-second order | $k_2$ (mg. (g. min <sup>-1</sup> ) = 0.0029 |  |  |
|                     | $q_e (mg. g^{-1}) = 88.49$                  |  |  |

Table 5: Comparing of the proposed adsorbent with several recently reported magnetic adsorbents for MB removal

| Sorbent  | q <sub>max</sub> (mg . g <sup>-1</sup> ) | Reference |
|--|--|-----------|
| B-Fe <sub>3</sub> O <sub>4</sub> @C                        | 42.11                                    | [29]      |
| Fe <sub>3</sub> O <sub>4</sub> NPs (Combustion synthesis)  | 25.54                                    | [23]      |
| Fe <sub>3</sub> O <sub>4</sub> /C (Synthesis in two-step)  | 44.38                                    | [28]      |
| Fe <sub>3</sub> O <sub>4</sub> (2D nanolamellar)           | 77.39                                    | [49]      |
| Fe <sub>3</sub> O <sub>4</sub> @MIL-100(Fe)                | 221                                      | [50]      |
| Magnetic graphene-carbon nanotube                          | 65.79                                    | [51]      |
| $Fe_3O_4$ /activated montmorillonite                       | 106.38                                   | [52]      |
| Magnetic loaded carbon                                     | 357.1                                    | [53]      |
| Fe <sub>3</sub> O <sub>4</sub> /activated carbon           | 321                                      | [54]      |
| Mesoporous Fe <sub>3</sub> O <sub>4</sub> NPs              | 169.50                                   | This work |
| Mesoporous Fe <sub>3</sub> O <sub>4</sub> /C Nanocomposite | 208.33                                   | This work |

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \tag{14}$$

Fig. 16 shows the plots of pseudo-first and pseudo-second-order models, which as obvious the removal of MB by adsorbent follows a pseudo-second-order kinetic ( $R^2 = 0.9998$ ), and the related kinetic results are reported in Table 4.

Recycling of Adsorbent and Desorption of Dye

One advantage of the proposed nano-adsorbent is easy separation from soluble waste and reuse it by magnet without centrifugation or filtration. For this purpose, amount of 10 mg  $\mathrm{Fe_3O_4/C}$  in 30 mL solution of dye with 30 mg.  $\mathrm{L^{-1}}$  concentration was used for dye removal in optimum parameters. After the separation of  $\mathrm{Fe_3O_4/C}$  nano-adsorbent easily recoverable by washing with diluted HCl water solution. The relative adsorption capacity was calculated referring to the  $\mathrm{Fe_3O_4/C}$  Nanocomposite without recycling. The result of this study is shown in Fig. 17. As illustrated in this Figure by recycling of  $\mathrm{Fe_3O_4/C}$  as a magnetic nano sorbent from solution, adsorption capacity decreases. After the first use, the relative adsorbent capacity was 95.13%,

and after 5 cycles this value decreased to 62.58%. Although by recycling the adsorption capacity decreases, but according to low-cost, nontoxic and ease of preparation, Fe<sub>3</sub>O<sub>4</sub>/C Nanocomposite could be a good adsorbent for dye removal.

Table 5 compares several recently reported magnetic adsorbents for MB removal, with the proposed adsorbent. As this table shows the proposed adsorbent has the better  $q_{\max}$  than most of these adsorbents.

## **CONCLUSIONS**

In summary, mesoporous Fe<sub>3</sub>O<sub>4</sub> and Fe<sub>3</sub>O<sub>4</sub>/C nanomaterials were synthesized by a hydrothermal method and characterized by various methods such as FT-IR, FE-SEM, TEM, VSM, XRD, EDX, and BET. These nanomaterials were used for removal of the MB cationic dye from water and showed a good adsorption capacity in alkaline pH. Thermodynamic parameters ( $\Delta G^{\circ}$ ,  $\Delta H^{\circ}$ , and  $\Delta S^{\circ}$ ) were investigated that showed a spontaneous and endothermic adsorption process. The adsorption isotherm had the better fit with Langmuir isotherm, and the kinetic studies indicate that the adsorption of MB on the proposed adsorbent follows a pseudosecond-order kinetic model. Due to its low cost, ease of preparation and high adsorption capacity the proposed magnetic NPs can be considered as an excellent adsorbent for cationic dye removal.

# **ACKNOWLEDGMENTS**

As authors of the article, we gratefully acknowledge the support of this report by the Research Council of Iran University of Science and Technology.

# **CONFLICTS OF INTEREST**

The authors declare that there are no conflicts of interest.

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   D. Synthesis and Properties of Fe3O4 Nanoparticles



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